

| | | | | | | | | | |
|------------------|-----------------|----|----|---------|----|-----|----|----|-----|
| TPM CIRCLE NO: | ACTIVITY | KK | QM | PM | JH | SHE | OT | DM | E&T |
| TPM CIRCLE NAME: | LOSS NO. / STEP | | | | | | | | |
| DEPT: Production | RESULT AREA | P | Q | DEF:- A | C | D | S | M | |

KAIZEN IDEA SHEET

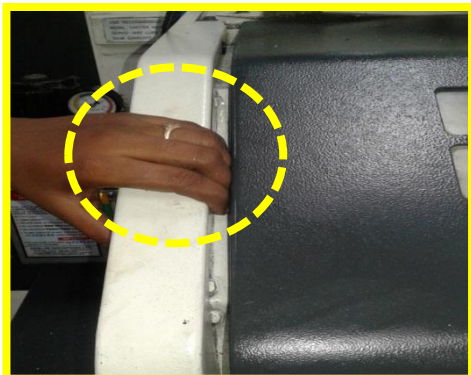
F/IMS/05

CELL: A157 CELL NAME: Tensioner MACHINE / STAGE: ACE COLT OPERATION: Op#10 Facing, Grooving & Tapping

KAIZEN THEME : To avoid chance of hand damage in Ace Colt m/c.

WIDELY/DEEPLY:

PRESENT STATUS: Probability may happen cause of hand get damage in machine main door.



BEFORE

IDEA: Door should not reach till end of its sliding unit.

COUNTERMEASURE : Provided a nylon stopper pad at the end of the sliding unit to avoid hand injury.



AFTER

| | |
|-------------------------|----------|
| BENCHMARK TARGET | ---- |
| KAIZEN START | 05.10.17 |
| KAIZEN FINISH | 06.10.17 |

TEAM MEMBERS:
Miss Monica VS

- BENEFITS:**
- Safe Work Practice.
 - Operator Moral Increase

KAIZEN SUSTENANCE

WHAT TO DO : Ir reversible Kaizen
HOW TO DO : ----
FREQUENCY : One time action.

WHY - WHY ANALYSIS :-

Why1: Probability may happen cause of hand get damage in machine main door.

Why2: Door reaches at end of its sliding unit.

ROOT CAUSE:- Door reaches at end of its sliding unit.

REGISTRATION NO. & DATE:1888 & 12.10.17

REGISTERED BY: Mr. Manash

MANAGER'S SIGN: Mr. Chamraj BT

RESULT:-



Un safe Working Condition

Safe Working Condition

COST INCURRED FOR MAKING KAIZEN

| MATERIAL COST IN RS | LABOUR COST IN RS | TOTAL COST IN RS |
|---------------------|-------------------|------------------|
| INR 30/- | ---- | INR 30/- |

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

| Sr. No. | CELL | TARGET | RESP. | STATUS |
|---------|----------------|----------|-------------|------------|
| 1 | Ace Colt 2 & 3 | 15.11.17 | Miss Monica | In Process |